

## Technical Data Sheet

### Schulamid 6 GF15 HV NAT



Polyamide 6

#### Product Description

15% glass fibre reinforced Polyamide 6 with high viscosity

<b>Processing Method</b>	Injection Molding
<b>Attribute</b>	Good Toughness; High Viscosity; Oil Resistant
<b>Filler/Reinforcement</b>	Glass Fiber, 15%
<b>Resin ID</b>	PA6 GF15

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Density, (Method A)	1.23	g/cm <sup>3</sup>	ISO 1183
Viscosity Number	170	cm <sup>3</sup> /g	ISO 307
<b>Mechanical</b>			
Flexural Strain at Flexural Strength	7	%	ISO 178
Tensile Strain at Break			
(Type 1A, 5 mm/min)	4.5	%	ISO 527-2
(Type 1A, 5 mm/min) - Conditioned	14	%	ISO 527-2
Flexural Modulus	4400	MPa	ISO 178
Tensile Stress at Break			
(Type 1A, 5 mm/min)	120	MPa	ISO 527-2
(Type 1A, 5 mm/min) - Conditioned	65.0	MPa	ISO 527-2
Tensile Modulus			
(1 mm/min, Type 1A)	5700	MPa	ISO 527-1
(1 mm/min, Type 1A) - Conditioned	3000	MPa	ISO 527-1
Flexural Stress	170	MPa	ISO 178
<b>Impact</b>			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	7.0	kJ/m <sup>2</sup>	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	6.0	kJ/m <sup>2</sup>	ISO 179
(23 °C, Type 1, Edgewise, Notch A) - Conditioned	20	kJ/m <sup>2</sup>	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	62	kJ/m <sup>2</sup>	ISO 179
(-30 °C, Type 1, Edgewise)	55	kJ/m <sup>2</sup>	ISO 179
(23 °C, Type 1, Edgewise) - Conditioned	No Break		ISO 179
<b>Thermal</b>			

<b>Vicat Softening Temperature</b>			
(B (50N), 50 °C/h)	210	°C	ISO 306
(A (10N), 50 °C/h)	215	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	210	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	200	°C	ISO 75-2/A

#### Electrical

Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1
- Conditioned	>1.0E+10	ohm*m	IEC 62631-3-1
Comparative Tracking Index (CTI)	450	V	IEC 60112
Surface Resistivity	>1.0E+15	ohm	IEC 60093
- Conditioned	>1.0E+12	ohm	IEC 60093

#### Flammable

<b>Burning Rate</b>			
(2.00 mm)	<100	mm/min	ISO 3795
(2.00 mm)	<100	mm/min	FMVSS 302
<b>Glow Wire Flammability Index</b>			
(1.5 mm) - Conditioned	650	°C	IEC 60695-2-12
(3.0 mm) - Conditioned	650	°C	IEC 60695-2-12

#### Additional Information

Water Absorption 23C/50RH	2.4	%	ISO 62
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#### UL Information

<b>Flammability Classification</b>			
(0.75 mm)	HB		IEC 60695-11-10, -20
(1.5 mm)	HB		IEC 60695-11-10, -20
(3.0 mm)	HB		IEC 60695-11-10, -20
UL File Number	E86615		

<b>Injection Parameters</b>	<b>Nominal Value</b>	<b>Units</b>
Drying Time	3.0 to 4.0	hr
Drying Temperature	80	°C
Suggested Max Moisture	0.040 to 0.10	%
Processing (Melt) Temp	250 to 280	°C
Mold Temperature	60 to 100	°C